

Material Name: RIGUR RGD450 SDS ID: DOC-06161\_B

# \* \* \*Section 1 - IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING\* \* \*

#### 1.1 Product Identifier:

Material Name: RIGUR RGD450

**Chemical Family** 

Acrylic compounds

# 1.2 Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

#### **Identified Uses**

This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited.

#### **Uses Advised Against**

None known.

## 1.3 Details of the supplier of the safety data sheet

Stratasys GmbH Phone: +49 722 97 77 20

Airport Boulevard B 210

D-77836 Rheinmünster, Germany Emergency # +49 722 97772280

#### **Email Address**

objet-info@stratasys.com, www.stratasys.com

# \* \* \*Section 2 - HAZARDS IDENTIFICATION\* \* \*

### 2.1 Classification of the Substance or Mixture

# Classification according to Regulation (EC) No 1272/2008

Acute Toxicity (Oral), Category 4

Eye Damage / Irritation, Category 1

Skin sensitizer, Category 1

Specific Target Organ Toxicity - Repeated Exposure, Category 2

#### 2.2 Label Elements

# Labeling according to Regulation (EC) 1272/2008/EC:

#### Symbol(s)







#### Signal Word

**DANGER** 

#### **Hazard Statement(s)**

H302 Harmful if swallowed.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

**H373** May cause damage to organs through prolonged or repeated exposure.



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# **Precautionary Statement(s)**

#### Prevention

**P280** Wear protective gloves/protective clothing/eye protection/face protection. **P261** Avoid breathing dust/fume/gas/mist/vapours/spray.

#### Response

**P305+P351+P338** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. **P310** Immediately call a POISON CENTER or doctor/physician. **P333+P313** If skin irritation or rash occurs: Get medical advice/attention.

#### **Disposal**

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

#### 2.3 Other Hazards

None known.

# \* \* \*Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS\* \* \*

CAS	Component	1272/2008 (CLP)	Percent
EC No	Synonyms		
Registration No			
	Morpholine, 4-(1-oxo-2-propenyl)-	Acute Tox. 4 (Oral)	<45
		Eye Dam. 1	
		Skin Sens. 1	
		STOT RE 2	
	Dicyclopentyldimethylene diacrylate		<30
	Poly(oxy-1,2-ethanediyl), $\alpha,\alpha'$ -[(1-		<25
	methylethylidene)di-4,1-phenylene]bis[ω-[(2-methyl-		
	1-oxo-2-propenyl)oxy]-		
5888-33-5	2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-		<5
227-561-6	yl ester, exo-		
	Methanone, (1-hydroxycyclohexyl)phenyl-		<3
Trade Secret	Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	Skin Sens. 1	<2
423-340-5		Aquatic Chronic 4	
13463-67-7	Titanium dioxide		<0.8
236-675-5			

**Notes:** B Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 of Annex VI entries with Note B have a general designation of the following type: "nitric acid ...%". In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.



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#### **Additional Information**

**Notes:** Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited. The liquid within the cartridges is considered hazardous, and the MSDS has been prepared in case of exposure to the liquid.

# \* \* \*Section 4 - FIRST AID MEASURES\* \* \*

### 4.1 Description of First Aid Measures

#### Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

#### Skin

IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.

### Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

#### Ingestion

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

#### 4.2 Most Important Symptoms and Effects, both Acute and Delayed

#### Acute

eye damage, allergic skin reaction

# **Delayed**

allergic skin reaction, May cause damage to organs through prolonged or repeated exposure

# 4.3 Indication of any Immediate Medical Attention and Special Treatment Needed Note to Physicians

No special instructions.

# \* \* \*Section 5 - FIRE FIGHTING MEASURES\* \* \*

#### 5.1 Extinguishing Media

Use extinguishing agents appropriate for surrounding fire. Class B fires: Use carbon dioxide (CO2), regular dry chemical (sodium bicarbonate), regular form (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.

# **Unsuitable Extinguishing Media**

None known.

#### 5.2 Special Hazards Arising from the Substance or Mixture

Slight fire hazard.

#### **Thermal Decomposition Products**

Combustion: None known.

#### 5.3 Advice for Firefighters

#### **Fire Fighting Measures**

Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Keep unnecessary people away, isolate hazard area and deny entry. Keep out of water supplies and sewers. Avoid inhalation of material or combustion by-products.

#### **Protective Equipment and Precautions for Firefighters**

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.



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# \* \* \*Section 6 - ACCIDENTAL RELEASE MEASURES\* \* \*

#### Occupational Spill / Release

Intact cartridges do not pose a leak or spill hazard. Damaged cartridges may leak uncured ink. Stop leak if possible without personal risk. Reduce vapors with water spray. Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Keep out of water supplies and sewers.

#### 6.1 Personal Precautions, Protective Equipment and Emergency Procedures

See Section 8 for personal protection information.

#### 6.2 Environmental Precautions

Avoid release to the environment.

### 6.3 Methods and Material for Containment and Cleaning up

Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Flush area with water to remove trace residue.

#### 6.4 Reference to Other Sections

See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations. See Section 13 for Disposal Considerations.

# \* \* \*Section 7 - HANDLING AND STORAGE\* \* \*

#### 7.1 Precautions for Safe Handling

Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Wear protective gloves and eye/face protection. Avoid breathing vapors or fumes. Contaminated work clothing should not be allowed out of the workplace.

### 7.2 Conditions for Safe Storage, Including any Incompatibilities

Store in accordance with all current regulations and standards. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Store between 15 °C and 25 °C (59 °F and 77 °F). Shipment temperature (up to 5 weeks) is -20 °C (-4 °F) to 50 °C (122 °F). Store in a combustible storage area away from heat and open flame. Store in a cool, dry place. Avoid direct sunlight. Keep in the dark. Keep separated from incompatible substances.

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# \* \* \*Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION\* \* \*

#### 8.1 Control Parameters

#### **Component Exposure Limits**

**Titanium dioxide (13463-67-7)** 

Austria: 5 mg/m3 TWA (alveolar dust, respirable fraction)

10 mg/m3 STEL (alveolar dust, respirable fraction, 2 X 60 min)

Belgium: 10 mg/m3 TWA

**Bulgaria:** 10.0 mg/m3 TWA (respirable dust)

**Denmark:** 6 mg/m3 TWA (as Ti) **Estonia:** 5 mg/m3 TWA

France: 10 mg/m3 TWA (as Ti)

**Greece:** 10 mg/m3 TWA (inhalable fraction); 5 mg/m3 TWA (respirable fraction) **Ireland:** 10 mg/m3 TWA (total inhalable dust); 4 mg/m3 TWA (respirable dust)

Latvia: 10 mg/m3 TWA Lithuania: 5 mg/m3 TWA

Poland: 10.0 mg/m3 TWA (<2% free crystalline silica and containing no asbestos, total

inhalable dust)

Portugal: 10 mg/m3 TWA [VLE-MP]

Romania: 15 mg/m3 STEL

10 mg/m3 TWA

**Spain:** 10 mg/m3 TWA [VLA-ED] **Sweden:** 5 mg/m3 LLV (total dust)

**United Kingdom:** 10 mg/m3 TWA (total inhalable); 4 mg/m3 TWA (respirable)

30 mg/m3 STEL (calculated, total inhalable); 12 mg/m3 STEL (calculated, respirable)

10 mg/m3 TWA

# **Biological Limit Value**

#### **Component Analysis**

There are no biological limit values for any of this product's components.

#### **Derived No Effect Levels (DNELs)**

No DNELs available.

#### **Predicted No Effect Concentrations (PNECs)**

No PNECs available.

#### 8.2 Exposure Controls

## **Appropriate Engineering Controls**

Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

#### **Eye / Face Protection**

Eye protection not required under normal conditions. Chemical goggles or safety glasses with side shields should be worn when handling a damaged cartridge.

#### **Skin Protection**

Protective clothing is not required under normal conditions. Wear neoprene or nitrile impervious gloves when handling damaged cartridge. Wash contaminated clothing before reuse.

#### **Glove Recommendations**

Wear neoprene or nitrile impervious gloves when handling damaged cartridge.

#### **Respiratory Protection**

Respiratory protection is not generally needed when using this product.



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# \* \* \*Section 9 - PHYSICAL AND CHEMICAL PROPERTIES\* \* \*

# 9.1 Information on Basic Physical and Chemical Properties

Physical State:	Liquid	Appearance:	cartridge containing white liquid
Color:	white	Physical Form:	liquid
Odor:	characteristic odor	Odor Threshold:	Not available
pH:	Not available	Melting Point:	Not available
Boiling Point:	Not available	Decomposition:	Not available
Flash Point:	>100 °C	Evaporation Rate:	Not available
LEL:	Not available	UEL:	Not available
Vapor Pressure:	Not available	Vapor Density (air = 1):	Not available
Density:	Not available	Specific Gravity (water = 1):	Not available
Water Solubility:	Not available	Log KOW:	Not available
Coeff. Water/Oil Dist:	Not available	Auto Ignition:	Not available
Viscosity:	Not available	Volatility:	Not available

#### 9.2 Other Information

No additional information is available.

# \* \* \*Section 10 - STABILITY AND REACTIVITY\* \* \*

#### 10.1 Reactivity

Heating may cause a fire

#### 10.2 Chemical Stability

Stable under normal conditions of use. Store between 15 °C and 25 °C (59 °F and 77 °F).

#### 10.3 Possibility of Hazardous Reactions

Uncured ink will polymerize on exposure to light or heat rendering the product unusable. However, this reaction is not considered hazardous.

#### 10.4 Conditions to Avoid

Avoid exposure to heat and light.

#### 10.5 Incompatible Materials

Not applicable

# 10.6 Hazardous Decomposition Products

#### **Thermal Decomposition Products**

Combustion: None known.

# \* \* \*Section 11 - TOXICOLOGICAL INFORMATION\* \* \*

# 11.1 Information on Toxicological Effects

### **Acute and Chronic Toxicity**

No hazard is expected from the normal use of this product. While unlikely, uncured ink may leak from damaged ink cartridges and cause skin and eye irritation. Contact with skin may cause tingling sensation or skin irritation. Contact with eyes may cause eye irritation, inflammation, or eye damage.

# Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

# Titanium dioxide (13463-67-7)

Oral LD50 Rat >10000 mg/kg



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#### Irritation / Corrosivity

Contact with uncured ink may cause eye damage and skin irritation.

#### **Respiratory Sensitization**

No data available for the mixture.

#### Skin Sensitization

Component data indicate the substance is sensitizing. Uncured ink may cause an allergic response in sensitized individuals.

#### **Germ Cell Mutagenicity**

No data available for the mixture.

# Carcinogenicity

#### **Component Carcinogenicity**

#### **Titanium dioxide (13463-67-7)**

IARC: Monograph 93 [2010]; Monograph 47 [1989] (Group 2B (possibly carcinogenic to humans))

DFG: Category 3A (could be carcinogenic for man, inhalable fraction with the exception of ultra small

particles)

#### Reproductive Toxicity

No data available for the mixture.

# **Specific Target Organ Toxicity - Single Exposure**

eyes, skin, respiratory system

### **Specific Target Organ Toxicity - Repeated Exposure**

May cause damage to organs through prolonged or repeated exposure

### **Aspiration Hazard**

No data available for the mixture.

# \* \* \*Section 12 - ECOLOGICAL INFORMATION\* \* \*

#### 12.1 Toxicity

#### 12.2 Persistence and Degradability

No information available.

#### 12.3 Bioaccumulative Potential

No information available.

#### 12.4 Mobility in Soil

No information available.

# 12.5 Results of PBT and vPvB Assessment

No information available.

### EU - Interim Strategy for Management of PBT and vPvB Substances (PBT Assessments)

No components of this material are listed.

#### 12.6 Other Adverse Effects

No information available.

# \* \* \*Section 13 - DISPOSAL CONSIDERATIONS\* \* \*

#### 13.1 Waste Treatment Methods

Dispose in accordance with all applicable regulations. Refer to manufacturer/supplier for information on recovery/recycling. Do not landfill. Avoid discharge into drains or surface water. See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations. Hazardous Waste Number(s): 08 03 12\*



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# \* \* \*Section 14 - TRANSPORT INFORMATION\* \* \*

#### **Transportation**

Not regulated as a hazardous material.

#### International Bulk Chemical Code

This material contains one or more of the following chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Titanium dioxide (13463-67-7)

**IBC Code:** Category Z (slurry)

# \* \* \*Section 15 - REGULATORY INFORMATION\* \* \*

15.1 Safety, Health and Environmental Regulations / Legislation Specific for the Substance or Mixture

EU - REACH (1907/2006) - Annex XIV List of Substances Subject to Authorisation

No components of this material are listed.

EU - REACH (1907/2006) - Article 59(1) Candidate List of Substances for Eventual Inclusion in Annex XIV No components of this material are listed.

EU - REACH (1907/2006) - Annex XVII Restrictions of Certain Dangerous Substances, Mixtures and Articles
No components of this material are listed.

## **Germany Regulations**

#### **Germany Water Classification**

Morpholine, 4-(1-oxo-2-propenyl)- (5117-12-4)

ID Number 6697, hazard class 2 - hazard to waters

2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo- (5888-33-5)

ID Number 2247, hazard class 2 - hazard to waters

Methanone, (1-hydroxycyclohexyl)phenyl- (947-19-3)

ID Number 2124, not considered hazardous to water

Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)- (Trade Secret)

ID Number 2126, hazard class 1 - low hazard to waters

**Titanium dioxide (13463-67-7)** 

ID Number 1345, not considered hazardous to water

#### **Denmark Regulations**

#### **Environmental Protection Agency List of Undesirable Substances**

No components of this material are listed.

# **Advisory List for Self-Classification of Dangerous Substances**

Dicyclopentyldimethylene diacrylate (42594-17-2)

:::

Methanone, (1-hydroxycyclohexyl)phenyl- (947-19-3)

#### **Advisory List for CLP-Classifications**

Dicyclopentyldimethylene diacrylate (42594-17-2)

Carc2, SkinSens1, SkinIrr2, Acute1

Methanone, (1-hydroxycyclohexyl)phenyl- (947-19-3)

Chron3



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# **EU Inventory**

# **Substance Analysis - Inventory**

Component	CAS	EEC
Morpholine, 4-(1-oxo-2-propenyl)-	5117-12-4	ELN
Dicyclopentyldimethylene diacrylate	42594-17-2	EIN
Poly(oxy-1,2-ethanediyl), $\alpha$ , $\alpha$ '-[(1-methylethylidene)di-4,1-phenylene]bis[ $\omega$ -[(2-	41637-38-1	No
methyl-1-oxo-2-propenyl)oxy]-		
2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-	5888-33-5	EIN
Methanone, (1-hydroxycyclohexyl)phenyl-	947-19-3	EIN
Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	Trade Secret	ELN
Titanium dioxide	13463-67-7	EIN

#### 15.2 Chemical Safety Assessment

No chemical safety assessment has been carried out for the substance/mixture.

# \* \* \*Section 16 - OTHER INFORMATION\* \* \*

#### 16.1 Indication of changes

# 16.2 Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; EEC - European Economic Community; EIN (EINECS) - European Inventory of Existing Commercial Chemical Substances; ELN (ELINCS) - European List of Notified Chemical Substances; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IMDG - International Maritime Dangerous Goods; Kow - Octanol/water partition coefficient; LEL - Lower Explosive Limit; RID - European Rail Transport; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TWA - Time Weighted Average; UEL - Upper Explosive Limit

## 16.3 Key literature references and sources for data

Available upon request

# 16.4 Methods used for classification of mixture according to Regulation (EC) No 1272/2008

Available upon request

#### 16.5 Training Advice

Read the Safety Data Sheet before handling product.

#### 16.6 Other Information

The information in this safety data sheet is based on data and samples provided to a third party SDS author. The sheet was written to the best of our ability and according to the state of knowledge at that time. The safety data sheet only constitutes a guideline for the safe handling, use, consumption, storage, transport and disposal of the substances/preparations/mixtures mentioned in this safety data sheet. New safety data sheets are written from time to time. Only the most recent versions may be used. Unless indicated otherwise word for word on the safety data sheet, the information does not apply to substances/preparations/mixtures in purer form, mixed with other substances or in processes. The safety data sheet offers no quality specification for the substances/preparations/mixtures in question.

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