

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 06.03.2013

Revision: 06.03.2013

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **Date of compilation:** 13.10.2005

· **1.1 Product identifier**

· **Trade name:** Plastic Modeling Base

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.

· **Application of the substance / the preparation:**

Plastic modeling base for Stratasys® Inc. and Dimension® modelers

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer / Supplier:**

Stratasys, Inc.
7665 Commerce Way
Eden Prairie, MN 55344
USA

Tel +1 952 937 3000

Fax +1 952 937 0070

For information in Europe contact:

C.S.B. GmbH
Düsseldorfer Straße 113
D-47809 Krefeld
Germany

Tel.: +49-2151-6520860

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E-Mail: info@csb-online.de

· **E-mail address of the competent person responsible for the Safety Data Sheet:** sdb@csb-online.de

· **Informing department:** Product safety department

· **1.4 Emergency telephone number:** As above or next toxicological information centre.

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**

The product is not classified according to the CLP regulation.

· **Classification according to Directive 67/548/EEC or Directive 1999/45/EC Void**

· **2.2 Label elements**

· **Labelling according to EU guidelines:**

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

Observe all safety regulations when handling chemicals.

· **Additional information:** Void

· **2.3 Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

· **3.2 Chemical characterization: Mixtures**

· **Description:** Polymer

· **Dangerous components:** Void

· **Other components:**

CAS: 9003-56-9	Acrylonitrile/butadiene/styrene copolymer Polymer	> 98%
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SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Remove contaminated clothing.
- **After inhalation:**
Supply fresh air; consult doctor in case of symptoms.
After inhalation of decomposition products, remove the affected person to a source of fresh air and keep calm. Provide medical aid.
- **After skin contact:**
Wash with soap and water.
After contact with the molten product, cool rapidly with cold water.
Do not pull solidified product away from the skin.
Call a doctor immediately.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult doctor.
Remove contact lenses, if present and easy to do.
- **After swallowing:**
Rinse out mouth and then drink plenty of water.
In case of persistent symptoms consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents**
Carbon dioxide (CO₂), extinguishing powder or water spray/fog. Fight larger fires with water spray/fog or alcohol-resistant foam.
- **For safety reasons unsuitable extinguishing agents** Water with a full water jet.
- **5.2 Special hazards arising from the substance or mixture**
Nitrogen oxides (NO_x)
Carbon monoxide (CO) and Carbon dioxide (CO₂)
Irritant gases/vapours
Under certain fire conditions, traces of other toxic gases cannot be excluded, e.g.:
Hydrogen cyanide (HCN)
Styrene
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained breathing apparatus.
- **Additional information**
Cool endangered containers with water spray jet.
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.
If without risk possible, move drums with material away from dangerous area.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Avoid causing dust.
Do not breathe dust.
Avoid contact with eyes.
- **6.2 Environmental precautions:** Do not allow to enter drainage system, surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Collect mechanically.
Dispose of the material collected according to regulations.

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- **6.4 Reference to other sections**
See Section 8 for information on personal protection equipment.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Prevent formation of dust.
If dust/smoke is developed, avoid breathing dust/smoke.
Avoid contact with eyes.
Avoid contact with hot product.
Make sure that all applicable workplace limits are observed.
- **Information about protection against explosions and fires:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
 - **Storage**
 - **Requirements to be met by storerooms and containers:**
Observe all local and national regulations for storage of water polluting products.
 - **Information about storage in one common storage facility:** Not required.
 - **Further information about storage conditions:**
Store container in a well ventilated position.
Store in cool, dry conditions in well sealed containers.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **8.1 Control parameters**
 - **Components with critical values that require monitoring at the workplace:**
Observe all workplace limits for dust.
 - **Additional information:** The lists that were valid during the compilation were used as basis.
- **8.2 Exposure controls**
 - **Personal protective equipment**
 - **General protective and hygienic measures**
Do not inhale dust / smoke / mist.
Avoid contact with the eyes.
Wash hands during breaks and at the end of the work.
 - **Breathing equipment:**
If all workplace limits are observed and good ventilation is ensured, no special precautions necessary.
 - **Protection of hands:**
No chemical-protective gloves required.
Use heat resistant gloves when handling hot/molten product.
 - **Eye protection:** Safety glasses
 - **Body protection:** Wear heat-resistant protective clothing when handling hot/molten product.

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
 - **General Information**
 - **Appearance:**
 - **Form:** solid
 - **Colour:** different according to colour
 - **Smell:** odourless
 - **Odour threshold:** no data available

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· pH-value:	<i>not applicable</i>
· Change in condition	
Melting point/Melting range:	<i>not applicable</i>
Boiling point/Boiling range:	<i>not applicable</i>
· Flash point:	<i>not applicable</i>
· Inflammability (solid, gaseous)	<i>Product is not flammable.</i>
· Ignition temperature:	<i>not determined</i>
· Decomposition temperature:	<i>> 300 °C</i>
· Self-inflammability:	<i>Product is not selfigniting.</i>
· Danger of explosion:	<i>Product is not explosive.</i>
· Critical values for explosion:	
Lower:	<i>not determined</i>
Upper:	<i>not determined</i>
· Oxidizing properties	<i>not applicable</i>
· Vapor pressure:	<i>not determined</i>
· Density at 20 °C:	<i>1.05 g/cm³</i>
· Relative density at 20 °C	<i>1.05 (H₂O = 1)</i>
· Vapour density (AIR = 1):	<i>not determined</i>
· Evaporation rate	<i>not determined</i>
· Solubility in / Miscibility with	
Water:	<i>insoluble</i>
· Partition coefficient (n-octanol/water):	<i>not determined</i>
· Viscosity:	
dynamic:	<i>not applicable</i>
kinematic:	<i>not applicable</i>
· 9.2 Other information	<i>No further relevant information available.</i>

SECTION 10: Stability and reactivity

- **10.1 Reactivity** see 10.3
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** *Temperature over 300 °C*
- **10.3 Possibility of hazardous reactions** *No dangerous reactions known.*
- **10.4 Conditions to avoid** *No further relevant information available.*
- **10.5 Incompatible materials:** *Strong oxidizing agents*
- **10.6 Hazardous decomposition products:**
Irritant gases/vapours
Nitrogen oxides (NO_x)
Carbon monoxide (CO) and Carbon dioxide (CO₂)
Hydrogen cyanide (HCN)
Styrene

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:** *no data available*

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- **Primary irritant effect:**
- **on the skin:** Dust particles may mechanically irritate the skin.
- **on the eye:** Dust particles may mechanically irritate the eye.
- **Sensitization:** No sensitizing effect known.
- **Additional toxicological information:**
When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.
- **Repeated dose toxicity not classified**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
According to present knowledge no CMR-effects known.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** Does not accumulate in organisms.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (Self-assessment): slightly hazardous for water
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Disposal must be made according to official regulations.
- **Waste disposal key number:** According to local/national regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1 UN-Number · ADR, IMDG, IATA	Void
· 14.2 UN proper shipping name · ADR, IMDG, IATA	Void
· 14.3 Transport hazard class(es) · ADR, IMDG, IATA · Class	Void
· 14.4 Packing group · ADR, IMDG, IATA	Void
· 14.5 Environmental hazards:	Not applicable.
· 14.6 Special precautions for user	Not applicable.
· 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.

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· UN "Model Regulation":

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SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **National regulations**
- **Decree to be applied in case of technical fault:** Directive 96/82/EC does not apply.
- **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing MSDS:**

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· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent

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