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Revision Number 2

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1. Product identifier**

Product Code(s)	SDS-06171 EN E
Product Name	Support, SUP706
PN (Part Number)	OBJ-03326, OBJ-04071
Denmark PR No	N/A
Chemical name	Acrylic formulation
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Printing inks
Uses advised against	This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

1.3. Details of the supplier of the safety data sheet**Importer**

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com**1.4. Emergency telephone number****Emergency Telephone** +44 1235 239670 - Europe - Multi lingual response

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777
Hungary	Poison Information Service (HU): (+ 36-80) 201-199

Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029
Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitisation	Category 1 - (H317)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)
Chronic aquatic toxicity	Category 3 - (H412)

2.2. Label elements

Contains N-hydroxyethylacrylamide, Acrylic acid, 2-hydroxyethyl ester



Signal word

Danger

Hazard statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H373 - May cause damage to organs through prolonged or repeated exposure

H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements

P101 - If medical advice is needed, have product container or label at hand

P102 - Keep out of reach of children

P260 - Do not breathe dust/fume/gas/mist/vapours/spray

P280 - Wear protective gloves and eye/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P501 - Dispose of contents/ container to an approved waste disposal plant

2.3. Other hazards

Harmful to aquatic life.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Chemical name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No.	REACH Registration
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				1272/2008 [CLP]	Number
Propane-1,2-diol	200-338-0	57-55-6	10 - 30	Not classified	17-2120129662-58-0000
Polyethylene Glycol 400	-	25322-68-3	10 - 30	Not classified	17-2120129665-52-0000
Proprietary	Not Listed	-	3-10	Eye Dam. 1 (H318) STOT RE 2 (H373)	No data available
Acrylic acid, 2-hydroxyethyl ester	212-454-9	818-61-1	1-3	Acute Tox. 4 (H302) Acute Tox. 3 (H311) Corr. 1B (H314) Eye Dam. 1 (H318) Skin Sens. 1 (H317) Aquatic Acute 1 (H400) Aquatic Chronic 3 (H412)	17-2120129649-46-0000
4-Methoxyphenol	205-769-8	150-76-5	0.1 - 0.3	Acute Tox. 4 (H302) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Repr. 2 (H361d) Aquatic Chronic 3 (H412)	No data available

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation. Itching. Rashes. Hives.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	May cause sensitisation in susceptible persons. Treat symptomatically.
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Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media	Use extinguishing agent suitable for type of surrounding fire Class B fires: Use carbon dioxide (CO ₂), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers
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Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by skin contact.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Move containers from fire area if you can do it without risk. Cool containers with flooding quantities of water until well after fire is out. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Occupational Spill Release Intact cartridges do not pose a leak or spill hazard. Damaged cartridges may leak uncured ink. Stop leak if you can do it without risk Use water spray to reduce vapours or divert vapour cloud drift Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container Keep out of drains, sewers, ditches and waterways

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling Do not eat, drink or smoke when using this product. Avoid breathing vapours or mists. Wash thoroughly after handling. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

Hints on joint storage

Storage class LGK10 - Combustible liquids unless storage class 3

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure disclaimer Personal protection measures are only needed if cartridge is damaged punctured causing spillage of material.

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom	France	Spain	Germany
Propane-1,2-diol 57-55-6	-	TWA: 150 ppm TWA: 474 mg/m ³ TWA: 10 mg/m ³ STEL: 450 ppm STEL: 1422 mg/m ³ STEL: 30 mg/m ³	-	-	-
Polyethylene Glycol 400 25322-68-3	-	-	-	-	TWA: 1000 mg/m ³
4-Methoxyphenol 150-76-5	-	-	TWA: 5 mg/m ³	TWA: 5 mg/m ³	-
Chemical name	Italy	Portugal	Netherlands	Finland	Denmark
Polyethylene Glycol 400 25322-68-3	-	-	-	-	TWA: 1000 mg/m ³
Acrylic acid, 2-hydroxyethyl ester 818-61-1	-	-	-	-	TWA: 1 ppm TWA: 5 mg/m ³ H*
4-Methoxyphenol 150-76-5	-	TWA: 5 mg/m ³	-	-	TWA: 5 mg/m ³
Chemical name	Austria	Switzerland	Poland	Norway	Ireland
Propane-1,2-diol 57-55-6	-	-	-	TWA: 25 ppm TWA: 79 mg/m ³ STEL: 37.5 ppm STEL: 118.5 mg/m ³	TWA: 150 ppm TWA: 470 mg/m ³ TWA: 10 mg/m ³ STEL: 450 ppm STEL: 1410 mg/m ³ STEL: 30 mg/m ³
Polyethylene Glycol 400 25322-68-3	TWA: 1000 mg/m ³ STEL 4000 mg/m ³	TWA: 1000 mg/m ³	-	-	-
4-Methoxyphenol 150-76-5	TWA: 5 mg/m ³ STEL 10 mg/m ³	-	TWA: 5 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 15 mg/m ³

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand Protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state liquid
Appearance Ink cartridge
Odour Characteristic
Colour beige
Odour threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	N/A	
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	>= 100 - < 250 °C	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	1.09	g/cm ³
Water solubility	Soluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point No information available
Molecular weight No information available

VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity Heating may cause a fire.

10.2. Chemical stability

Stability Decomposes on exposure to light. Unstable if heated.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Uncured ink will polymerize on exposure to light.

10.4. Conditions to avoid

Conditions to avoid Avoid exposure to heat and light.

10.5. Incompatible materials

Incompatible materials Not applicable under normal conditions of use and storage.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal Decomposition Products. Combustion: oxides of carbon.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

Inhalation	May cause irritation of respiratory tract. (based on components).
Eye contact	Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).
Skin contact	May cause sensitisation by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. (based on components).

Information on toxicological effects

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Numerical measures of toxicity**Acute toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	41,018.00 mg/kg
ATEmix (dermal)	22,455.10 mg/kg

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Propane-1,2-diol	= 20 g/kg (Rat)	= 20800 mg/kg (Rabbit)	-
Polyethylene Glycol 400	= 22 g/kg (Rat) = 28 g/kg (Rat)	> 20 mL/kg (Rabbit) > 20 g/kg (Rabbit)	-
Acrylic acid, 2-hydroxyethyl ester	= 548 mg/kg (Rat)	= 154 mg/kg (Rabbit)	-
4-Methoxyphenol	= 1600 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Irritating to skin.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.
Respiratory or skin sensitisation	May cause sensitisation by skin contact. Classification based on data available for ingredients.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	Classification based on data available for ingredients.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity	Harmful to aquatic life with long lasting effects
Unknown aquatic toxicity	Contains 0 % of components with unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Propane-1,2-diol	19000: 96 h Pseudokirchneriella subcapitata mg/L EC50	51600: 96 h Oncorhynchus mykiss mg/L LC50 static 51400: 96 h Pimephales promelas mg/L LC50 static 710: 96 h Pimephales promelas mg/L LC50 41 - 47: 96 h Oncorhynchus mykiss mL/L LC50 static	-	1000: 48 h Daphnia magna mg/L EC50 Static 10000: 24 h Daphnia magna mg/L EC50
Polyethylene Glycol 400	-	5000: 24 h Carassius	-	-

		auratus mg/L LC50		
Acrylic acid, 2-hydroxyethyl ester	-	4.8: 96 h Pimephales promelas mg/L LC50 flow-through	-	0.78: 48 h Daphnia magna mg/L EC50
4-Methoxyphenol	-	28.5: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 84.3: 96 h Pimephales promelas mg/L LC50 flow-through	-	-

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
Acrylic acid, 2-hydroxyethyl ester	0.21
4-Methoxyphenol	1.3

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC / AVV 08 03 12* Waste ink containing dangerous substances.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN Number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

ADR

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
 14.2 UN proper shipping name Not regulated
 14.3 Transport hazard class(es) Not regulated
 14.4 Packing group Not regulated
 14.5 Environmental Hazard Not applicable
 14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations**France****Occupational Illnesses (R-463-3, France)**

Chemical name	French RG number	Title
Propane-1,2-diol 57-55-6	RG 84	-
Acrylic acid, 2-hydroxyethyl ester 818-61-1	RG 65	-
4-Methoxyphenol 150-76-5	RG 65	-

Germany

Water hazard class (WGK) slightly hazardous to water (WGK 1)

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

H302 - Harmful if swallowed
 H311 - Toxic in contact with skin
 H314 - Causes severe skin burns and eye damage
 H317 - May cause an allergic skin reaction
 H318 - Causes serious eye damage
 H319 - Causes serious eye irritation
 H361d - Suspected of damaging the unborn child
 H373 - May cause damage to organs through prolonged or repeated exposure
 H400 - Very toxic to aquatic life
 H412 - Harmful to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method
Ozone	Calculation method

Revision Date 07-Feb-2019

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

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End of Safety Data Sheet