

Stratasys F370 CR

The F370 CR composite printer is equipped with hardened components to operate with composite materials. Available with ABS-CF10 and FDM® Nylon-CF10 carbon fibre-reinforced composite materials. These materials operate with dedicated print heads for extended life. In addition, up to six engineering-grade thermoplastics are available for broader application versatility. Hands-free soluble support material enables printing highly complex parts and hands-free post-processing.

F370 CR composite printer has multiple features designed for ease of use and high uptime.

- GrabCAD Print[™] and Insight[™] software provide a simple workflow and in-depth print process control
- Fully heated build chamber enables consistent print results with multiple infills from sparse to fully dense
- Material bays located in pullout drawers allow for easy accessibility and fast changes
- Auto changeover capability on the F370CR extends print times
- Built-in camera provides visual remote print monitoring
- Power is supplied by standard wall outlets
- Printers are mounted on casters for easy mobility



F190CR and F370CR Printer and Material Specifications				
System Size / Weight	626 x 864 x 711 mm (64 x 34 x 28 in.) 500 lbs (227 Kg)			
Build Tray Dimensions	355 mm x 254 mm x 355 mm (14 x 10 x 14 in.)			
Material Delivery	4 material spool bays, 2 for model, 2 for support located in a drawer on the front of the unit			
Achievable Accuracy	Parts are produced within an accuracy of +/- $.200 \text{mm}$ ($.008 \text{in}$), or +/- $.002 \text{mm/mm}$ ($.002 \text{in}$ / in), whichever is greater			
Network Connectivity	Wired: TCP/IP protocols at 100 Mbps minimum 100 base T, Ethernet protocol, RJ45 connector Wireless-ready: IEEE 802.11n, g, or b; Authentication: WPA2-PSK, 802.1x EAP Encryption: CCMP, TKIP			
Operator Attendance	Limited attendance for job start and stop required			
Software	GrabCAD Print and Insight software, MTConnect enabled			
Operating Enviroment	Operating: Temperature: $15-30$ °C ($59-86$ °F), Humidity: $30-70\%$ RH Storage: Temperature: $0-35$ °C ($32-95$ °F), Humidity: $20-90\%$ RH			
Power Requirements	100-132V/15A or 200-240V/7A. 50/60 Hz			
Regulatory Compliance	CE (low-voltage and EMC directive), FCC, EAC, cTUVus, FCC, KC, RoHs, WEEE, Reach, RCM			
Operating System	Windows 10 (64 bit only) and Window 11 with a minimum of 4GB RAM (8GB or more recommended)			



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Materials	
Printer	Model Material
F370CR	ABS-M30, ASA, FDM TPU 92A, ABS-ESD7™, PC-ABS™, Diran™ 410MF07, ABS-CF10, FDM Nylon-CF10

Layer Thickness				
Material	0.013 in. (0.330 mm)	0.010 in. (0.254 mm)	0.007 in. (0.178 mm)	0.005 in. (0.127 mm)
ABS-M30	•	•	•	•
ASA	•	•	•	•
PC-ABS	•	•	•	•
ABS-ESD7		•		
Diran 410MF07	•	•	•	
FDM TPU 92A		•	•	
ABS-CF10	•	•	•	
FDM Nylon-CF10	•	•	•	

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