

Stratasys F190CR

The F190 CR composite printer is equipped with hardened components to operate with composite materials. Available with ABS-CF10 and FDM Nylon-CF10 carbon fibre-reinforced composite materials. These materials operate with dedicated print heads for extended life. In addition, up to six engineering-grade thermoplastics are available for broader application versatility. Hands-free soluble support material enables printing highly complex parts and hands-free post-processing.

F190 CR composite series printer has multiple features designed for ease of use and high uptime.

- GrabCAD Print™ and Insight™ software provide a simple workflow and in-depth print process control
- Fully heated build chamber enables consistent print results with multiple infills from sparse to fully dense
- Material bays located in pullout drawers allow for easy accessibility and fast changes
- Built-in camera provides visual remote print monitoring
- Power is supplied by standard wall outlets
- Printers are mounted on casters for easy mobility



F190CR Printer and Material Specifications

System Size / Weight	1626 x 864 x 711 mm (64 x 34 x 28 in.) 500 lbs (227 Kg)
Build Tray Dimensions	305 mm x 254 mm x 305 mm (12 x 10 x 12 in.)
Material Delivery	2 material spool bays, 1 for model, 1 for support located in a drawer on the front of the unit
Achievable Accuracy	Parts are produced within an accuracy of +/- .200 mm (.008 in), or +/- .002 mm/mm (.002 in/in), whichever is greater
Network Connectivity	Wired: TCP/IP protocols at 100 Mbps minimum 100 base T, Ethernet protocol, RJ45 connector Wireless-ready: IEEE 802.11n, g, or b; Authentication: WPA2-PSK, 802.1x EAP Encryption: CCMP, TKIP
Operator Attendance	Limited attendance for job start and stop required
Software	GrabCAD Print software, MTConnect enabled
Operating Environment	Operating: Temperature: 15 – 30 °C (59 – 86 °F), Humidity: 30 – 70% RH Storage: Temperature: 0 – 35 °C (32 – 95 °F), Humidity: 20 – 90% RH
Power Requirements	100–132V/15A or 200–240V/7A. 50/60 Hz
Regulatory Compliance	CE (low-voltage and EMC directive), FCC, EAC, cTUVus, FCC, KC, RoHs, WEEE, Reach, RCM
Operating System	Windows 10 (64 bit only) and Window 11 with a minimum of 4GB RAM (8GB or more recommended)

Stratasys F190CR

Materials

Printer

Model Material

F190CR

ABS-M30, ASA, FDM® TPU 92A, ABS-CF10, FDM Nylon-CF10

Layer Thickness

Material	0.013 in. (0.330 mm)	0.010 in. (0.254 mm)	0.007 in. (0.178 mm)	0.005 in. (0.127 mm)
ABS-M30	●	●	●	●
ASA	●	●	●	●
FDM TPU 92A		●	●	
ABS-CF10	●	●	●	
FDM Nylon-CF10	●	●	●	

Additive Manufacturing Centre
 Chadwick House, Woodyard Lane,
 Foston, Derby, DE65 5BU

+44 01283 585955

sys-uk.com

GET IN TOUCH
www.sys-uk.com/contact